

## High-speed additive manufacturing and coating of large workpieces

## Fast, Precise, Flexible

The highly dynamic kinematics of the PKM machines enables surface rates up to $1,000 \mathrm{~cm}^{2} / \mathrm{min}$ and build rates up to $600 \mathrm{~cm}^{3} / \mathrm{h}$.Reproducible production of filigree 3D-structures with a minimum wall thickness of $500 \mu \mathrm{~m}$ and roughness of about $20 \mu \mathrm{~m}$.

Combination of diverse alloy systems and elementary metals with nozzle-based powder supply.


## $N$ Technical Specs

- Wide range of feed rates: up to $170 \mathrm{~m} / \mathrm{min}$ : For smooth surfaces, high accuracy and high productivity
- Max. acceleration: 2,5G for maximum powder efficiency
- Up to 8 powder hoppers for material flexibility
- Real-time spot size control (typically 0.3 to 1.8 mm )
- Build envelope: $4,000 \times 3,000 \times 2,000 \mathrm{~mm}$ (extendable)
- 3- and 5-axis operation

